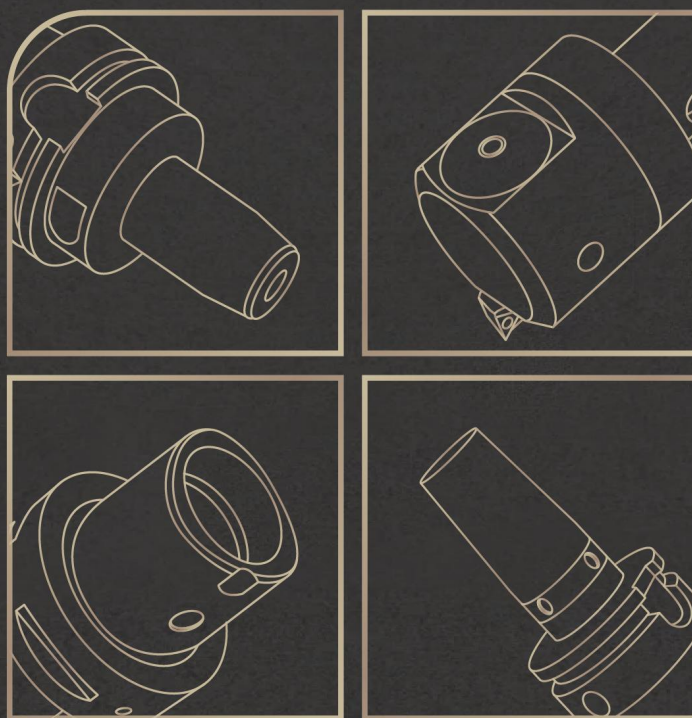
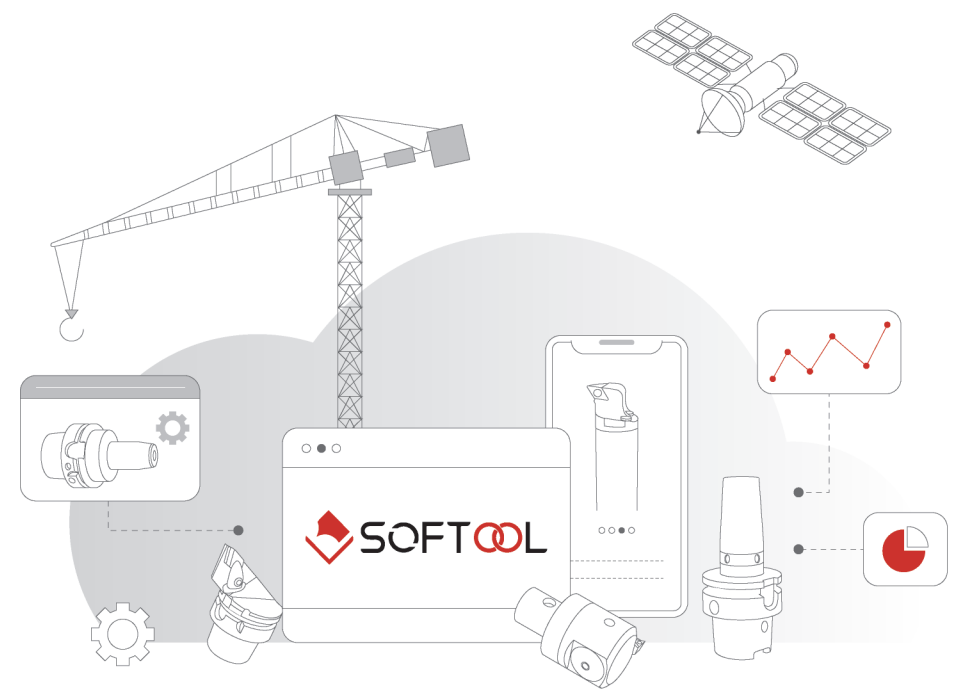




**减振杆** | **2025**  
**DAMPED**  
**TOOLS**

百斯图工具制造有限公司  
SofTool Manufacturing Co., Ltd.



百斯图工具制造有限公司  
SofTool Manufacturing Co., Ltd.



# 公司简介

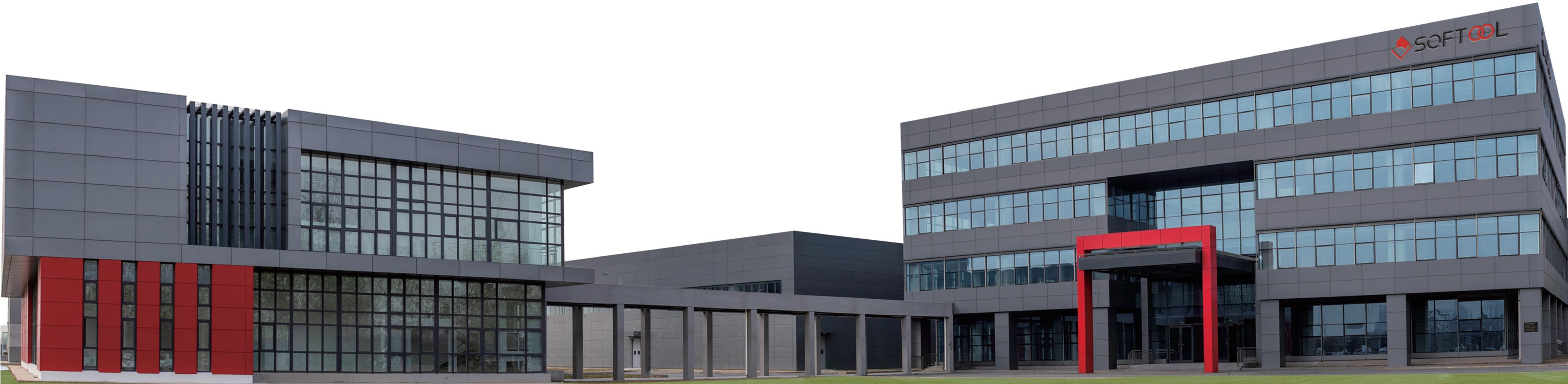
COMPANY  
PROFILE

- 百斯图工具隶属于厦门钨业股份有限公司，是一家专注于金属切削刀体的高新技术企业。集产品研发、工艺设计、生产制造、OEM/ODM代工、产品销售为一体的刀体制造企业。

SofTool is a member of Xiamen Tungsten Co., Ltd. It is a high-tech enterprise focusing on metal cutting tool bodies. As a steel product manufacturing enterprise integrating product research and development, process design, manufacturing, OEM/ODM, and product sales.

- 为全球客户专业提供液压刀柄、热装刀柄、镗刀、PSC产品、夹具、减振杆、曲轴、型线刀具、铣刀体、钻杆等产品及个性化专属解决方案，产品应用覆盖了风（核）能发电、模具制造、汽车、工程机械、铁路、石油化工等各个领域。

We provide professional cutter tools and personalized and exclusive solutions for hydraulic chuck, shrink-fit chuck, boring tools, PSC product, chucks, damped tools, crank shaft, milling tool bodies, drilling stem for global customers. Our products are applied in wind (nuclear) power generation, mold manufacturing, automobiles, construction machinery, railways, petrochemicals and other fields.

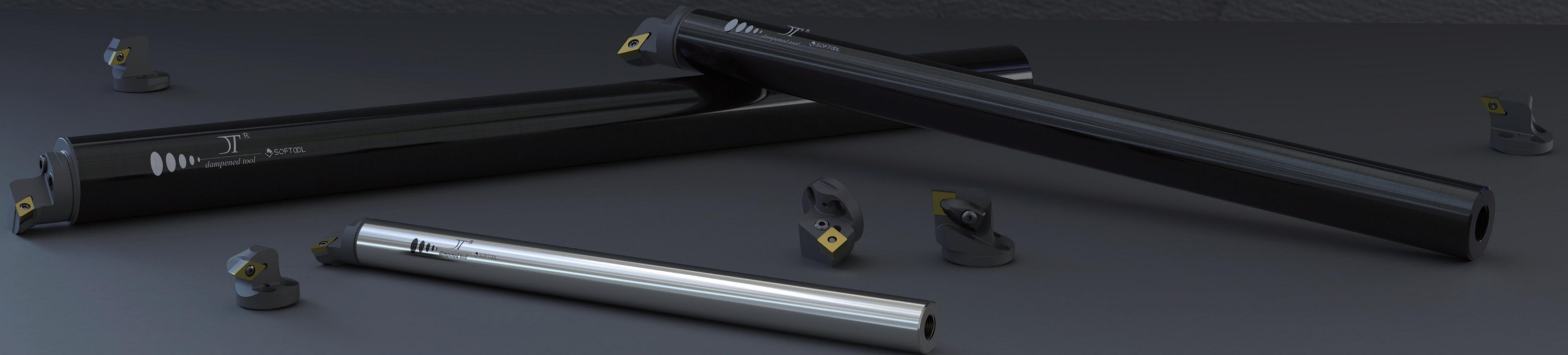




# 减振杆

DAMPED TOOLS

· 是 刀 具 更 是 艺 术 ·  
TOOLING ALSO ARTS

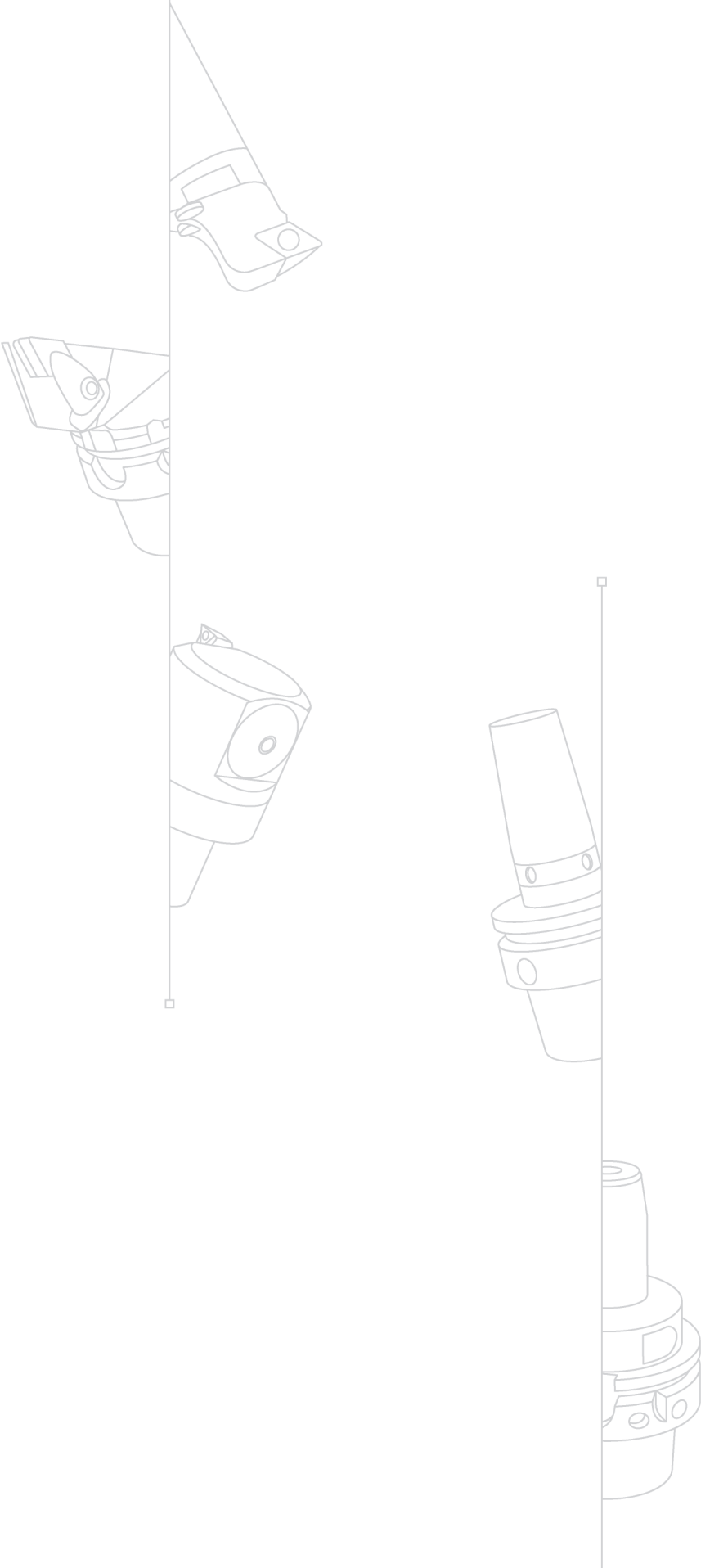


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减振杆  
Damped Tools

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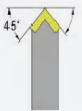
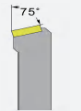
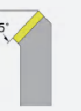
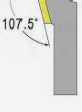
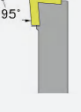
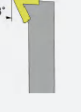
车削头命名方式 Cutting Head with Serrated Type Coupling  
Naming And Coding Rules

|    |   |    |    |    |    |    |   |    |   |    |   |    |
|----|---|----|----|----|----|----|---|----|---|----|---|----|
| SR | - | S  | D  | U  | C  | R  | - | 16 | - | 07 | - | F  |
| 01 |   | 02 | 03 | 04 | 05 | 06 |   | 07 |   | 08 |   | 09 |

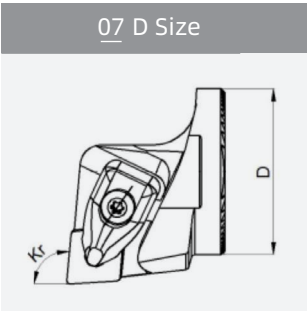
|                                |
|--------------------------------|
| 01 接口形式 Serrated Type Coupling |
| SR                             |

|                  |
|------------------|
| 02 锁紧方式 Clamping |
| D 压板式 Platen     |
| P 勾杆式 Hook       |
| S 螺钉式 Screw      |

|                           |
|---------------------------|
| 06 刀体方向 Direction of Tool |
| L 左手方向 Left               |
| R 右手方向 Right              |
| N 不区分左右手方向 Null           |

|           |                                                                                     |   |                                                                                     |
|-----------|-------------------------------------------------------------------------------------|---|-------------------------------------------------------------------------------------|
| 04 主偏角 Kr |                                                                                     |   |                                                                                     |
| D         |  | K |  |
| S         |  |   |                                                                                     |
| H         |  | L |  |
| U         |  |   |                                                                                     |
| J         |  | N |  |
| V         |  |   |                                                                                     |
| X         |  |   |                                                                                     |

| 03 刀片形状 Shape |    | 05 刀片后角 Angle |    |
|---------------|----|---------------|----|
| CC            | DC | RC            | VB |
| CN            | DC | RC            | VN |
| CN            | DN | SN            | WN |
| CN            | DN | SN            | WN |
|               |    |               | TN |



|              |
|--------------|
| 08 刀片 Insert |
| DC07         |
| DC11         |
| CN12         |

|                   |
|-------------------|
| 09 反镗 Back Boring |
| F                 |

减振杆命名方式 Damping Tuming Bar with Serrated Type Coupling  
Naming And Coding Rules

|    |   |    |   |    |   |     |   |    |    |
|----|---|----|---|----|---|-----|---|----|----|
| SR | - | DT | - | 16 | - | 156 | - | CR | 40 |
| 01 |   | 02 |   | 03 |   | 04  |   | 05 | 06 |

|                                |
|--------------------------------|
| 01 接口形式 Serrated Type Coupling |
| SR                             |

|                   |
|-------------------|
| 02 减振 Damped Tool |
| DT                |

|                           |
|---------------------------|
| 03 夹持柄径 Coupling Diameter |
| 16                        |

|                    |
|--------------------|
| 04 刀杆长度 Bar Length |
| 156                |

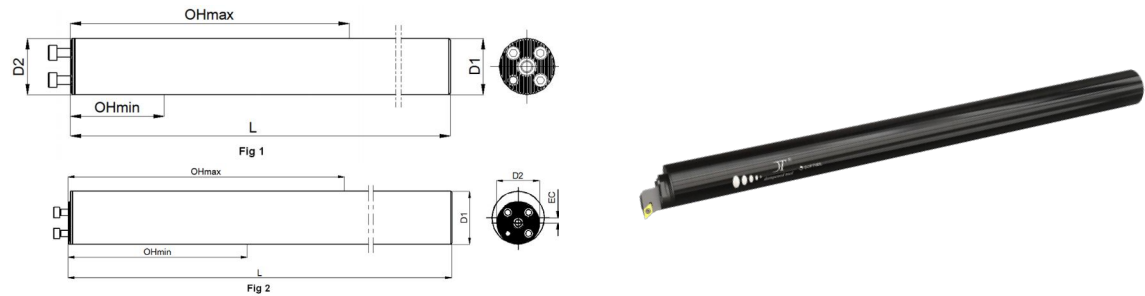
|                     |
|---------------------|
| 05 材料 Work material |
| CR                  |

|                                            |
|--------------------------------------------|
| 06 刀头转接直径 Cutting Head Connection Diameter |
| 40                                         |

- 备注:
- 当 5 列为空白，代表钢制杆，CR 为硬质合金
- 当 6 列为空白，代表无转接尺寸，有数字代表转接直径

## 圆柄车削减振杆

CY-SRDT Series



### 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | Fig | D1 | D2 | OHmin | OHmax | L   | EC | ST      | KG   |
|----------------------|-----|----|----|-------|-------|-----|----|---------|------|
| SRDT-16-156          | 1   | 16 | 16 | 55    | 92    | 156 | 0  | G1/8-28 | 0.2  |
| SRDT-20-200          | 1   | 20 | 20 | 70    | 120   | 200 | 0  | G1/4-19 | 0.4  |
| SRDT-25-255          | 1   | 25 | 25 | 88    | 158   | 255 | 0  | G1/4-19 | 0.9  |
| SRDT-25-330          | 1   | 25 | 25 | 155   | 230   | 330 | 0  | G1/4-19 | 1.2  |
| SRDT-32-320          | 1   | 32 | 32 | 100   | 192   | 320 | 0  | G3/8-19 | 1.9  |
| SRDT-32-416          | 1   | 32 | 32 | 192   | 288   | 416 | 0  | G3/8-19 | 2.6  |
| SRDT-40-408          | 1   | 40 | 40 | 128   | 248   | 408 | 0  | G1/2-14 | 3.5  |
| SRDT-40-528          | 1   | 40 | 40 | 248   | 368   | 528 | 0  | G1/2-14 | 5.1  |
| SRDT-50-518-40       | 2   | 50 | 40 | 168   | 318   | 518 | 5  | G1/2-14 | 7.3  |
| SRDT-50-668-40       | 2   | 50 | 40 | 318   | 468   | 668 | 5  | G1/2-14 | 9.3  |
| SRDT-60-628-40       | 2   | 60 | 40 | 208   | 388   | 628 | 10 | G3/4-14 | 12.7 |
| SRDT-60-808-40       | 2   | 60 | 40 | 388   | 568   | 808 | 10 | G3/4-14 | 16.5 |

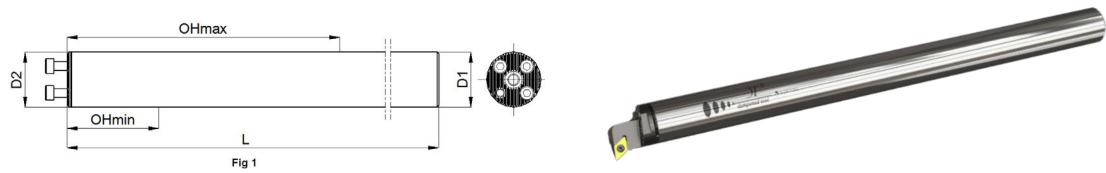
### 备件 | Accessory

| D2 | 锁紧螺钉<br>Screw | 锁紧螺钉扳手<br>Key(Screw) |
|----|---------------|----------------------|
| 16 | 113.030.10    | 241.025.56           |
| 20 | 113.035.10    | 241.030.63           |
| 25 | 113.040.12    | 241.030.63           |
| 32 | 113.050.12    | 241.040.70           |
| 40 | 113.060.12    | 241.050.80           |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered separately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

## 圆柄车削硬质合金减振杆

CY-SRDT-CR Series



### 技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | Fig | D1 | D2 | OHmin | OHmax | L   | KG  |
|----------------------|-----|----|----|-------|-------|-----|-----|
| SRDT-16-204-CR       | 1   | 16 | 16 | 96    | 140   | 204 | 0.4 |
| SRDT-20-260-CR       | 1   | 20 | 20 | 120   | 180   | 260 | 0.8 |

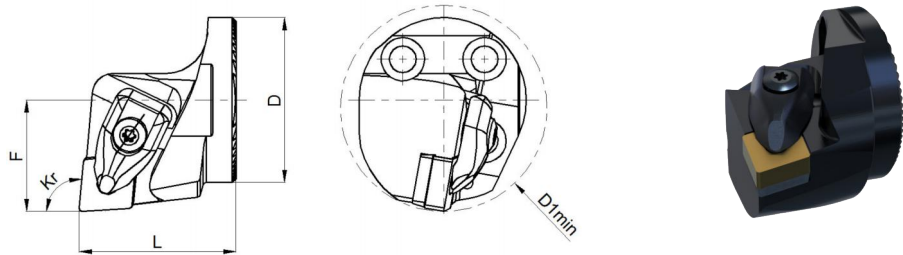
### 备件 | Accessory

| D2 | 锁紧螺钉<br>Screw | 锁紧螺钉扳手<br>Key(Screw) |
|----|---------------|----------------------|
| 16 | 113.030.10    | 241.025.56           |
| 20 | 113.035.10    | 241.030.63           |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand



车削头 SR-CN-D 系列  
SR-CN-D Series



技术参数 | Technical parameters

单位 | Unit: mm

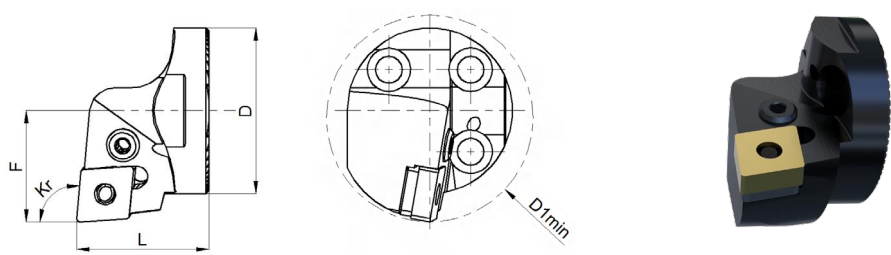
| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-DCLNR-32-12       | 32 | 40    | 22 | 38 | 95° | 0.18 | CN..120408   |
| SR-DCLNL-32-12       | 32 | 40    | 22 | 38 | 95° | 0.18 | CN..120408   |
| SR-DCLNR-40-12       | 40 | 50    | 27 | 38 | 95° | 0.23 | CN..120408   |
| SR-DCLNL-40-12       | 40 | 50    | 27 | 38 | 95° | 0.23 | CN..120408   |

备件 | Accessory

| 产品型号<br>Product ID | 刀垫螺钉<br>Shim Screw | 刀垫<br>Shim | 扳手<br>Key  | 整套配件<br>Complete Clamp Set | 定位管<br>Positioning Tube |
|--------------------|--------------------|------------|------------|----------------------------|-------------------------|
| SR-DCLNR-32-12     | SFS 4085           | 322.236.03 | 248.150.10 | 412.028.021                | 552.058.02              |
| SR-DCLNL-32-12     | SFS 4085           | 322.236.03 | 248.150.10 | 412.028.021                | 552.058.02              |
| SR-DCLNR-40-12     | SFS 4085           | 322.236.03 | 248.150.10 | 412.028.021                | 552.058.02              |
| SR-DCLNL-40-12     | SFS 4085           | 322.236.03 | 248.150.10 | 412.028.021                | 552.058.02              |

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CN-P 系列  
SR-CN-P Series



技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-PCLNR-32-12       | 32 | 40    | 22 | 32 | 95° | 0.14 | CN..120408   |
| SR-PCLNL-32-12       | 32 | 40    | 22 | 32 | 95° | 0.14 | CN..120408   |
| SR-PCLNR-40-12       | 40 | 50    | 27 | 32 | 95° | 0.18 | CN..120408   |
| SR-PCLNL-40-12       | 40 | 50    | 27 | 32 | 95° | 0.18 | CN..120408   |

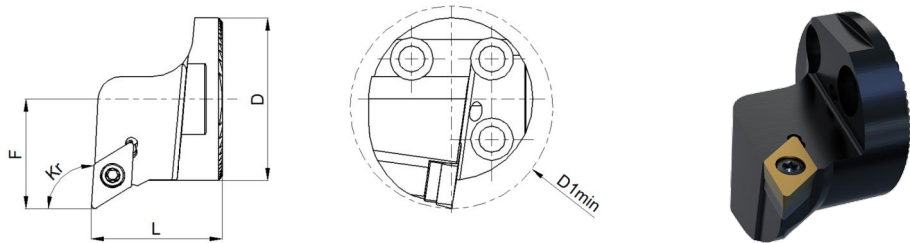
备件 | Accessory

| 产品型号<br>Product ID | 勾杆<br>Lever | 螺钉<br>Screw | 扳手<br>Key  | 刀垫<br>Shim | 定位管<br>Positioning Tube |
|--------------------|-------------|-------------|------------|------------|-------------------------|
| SR-PCLNR-32-12     | 413.438.48  | 414.438.58  | 241.030.63 | 322.318.50 | 552.058.02              |
| SR-PCLNL-32-12     | 413.438.48  | 414.438.58  | 241.030.63 | 322.318.50 | 552.058.02              |
| SR-PCLNR-40-12     | 413.438.41  | 414.438.21  | 241.030.63 | 322.318.50 | 552.058.02              |
| SR-PCLNL-40-12     | 413.438.41  | 414.438.21  | 241.030.63 | 322.318.50 | 552.058.02              |

- 订货包含配件，不供应刀片产品
- The insert need to be ordered seperately. Other accessories are included in the order
- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand



车削头 SR-DC-S 系列  
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|-----|------|--------------|
| SR-SDUCR-16-07       | 16 | 20    | 11 | 20 | 93° | 0.03 | DC..070204   |
| SR-SDUCL-16-07       | 16 | 20    | 11 | 20 | 93° | 0.03 | DC..070204   |
| SR-SDUCR-20-11       | 20 | 25    | 13 | 20 | 93° | 0.05 | DC..11T308   |
| SR-SDUCL-20-11       | 20 | 25    | 13 | 20 | 93° | 0.05 | DC..11T308   |
| SR-SDUCR-25-11       | 25 | 32    | 17 | 20 | 93° | 0.07 | DC..11T308   |
| SR-SDUCL-25-11       | 25 | 32    | 17 | 20 | 93° | 0.07 | DC..11T308   |
| SR-SDUCR-32-11       | 32 | 40    | 22 | 32 | 93° | 0.13 | DC..11T308   |
| SR-SDUCL-32-11       | 32 | 40    | 22 | 32 | 93° | 0.13 | DC..11T308   |
| SR-SDUCR-40-11       | 40 | 50    | 27 | 32 | 93° | 0.2  | DC..11T308   |
| SR-SDUCL-40-11       | 40 | 50    | 27 | 32 | 93° | 0.2  | DC..11T308   |

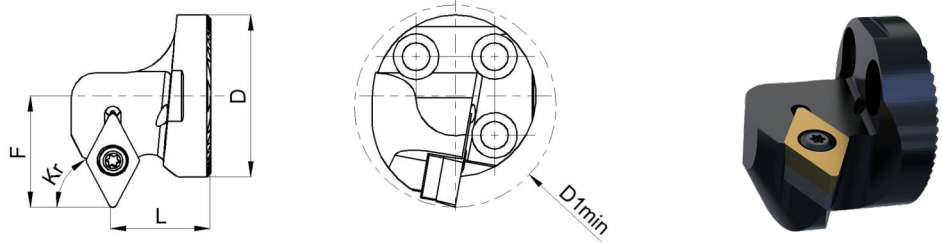
备件 | Accessory

| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>KEY(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>KEY(Shim) | 定位管<br>Positioning Tube |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|-------------------------|
| SR-SDUCR-16-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCL-16-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCR-20-11     | SFS 3581             | 248.150.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-20-11     | SFS 3581             | 248.150.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-25-11     | ILD 3510             | 248.150.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-25-11     | ILD 3510             | 248.150.10            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-32-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-32-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCR-40-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-40-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列  
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | L1   | Kr    | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|------|-------|------|--------------|
| SR-SDXCR-16-07       | 16 | 22    | 13 | 15 | 19.5 | 62.5° | 0.03 | DC..070204   |
| SR-SDXCL-16-07       | 16 | 22    | 13 | 15 | 19.5 | 62.5° | 0.03 | DC..070204   |
| SR-SDXCR-20-07       | 20 | 27    | 15 | 15 | 19.5 | 62.5° | 0.04 | DC..070204   |
| SR-SDXCL-20-07       | 20 | 27    | 15 | 15 | 19.5 | 62.5° | 0.04 | DC..070204   |
| SR-SDXCR-25-07       | 25 | 33    | 18 | 15 | 19.5 | 62.5° | 0.06 | DC..070204   |
| SR-SDXCL-25-07       | 25 | 33    | 18 | 15 | 19.5 | 62.5° | 0.06 | DC..070204   |
| SR-SDXCR-32-11       | 32 | 40    | 22 | 20 | 28   | 62.5° | 0.12 | DC..11T308   |
| SR-SDXCL-32-11       | 32 | 40    | 22 | 20 | 28   | 62.5° | 0.12 | DC..11T308   |
| SR-SDXCR-40-11       | 40 | 50    | 27 | 20 | 28   | 62.5° | 0.18 | DC..11T308   |
| SR-SDXCL-40-11       | 40 | 50    | 27 | 20 | 28   | 62.5° | 0.18 | DC..11T308   |

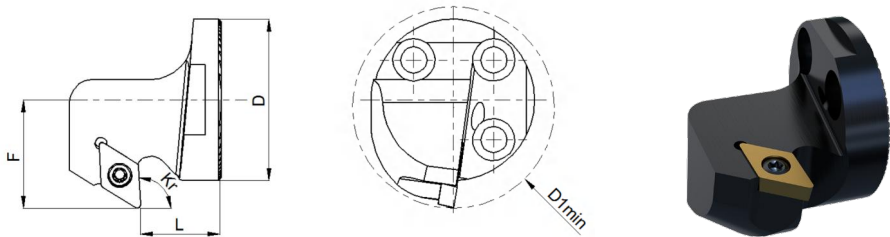
备件 | Accessory

| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>KEY(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>KEY(Shim) | 定位管<br>Positioning Tube |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|-------------------------|
| SR-SDXCR-16-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDXCL-16-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDXCR-20-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCL-20-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCR-25-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCL-25-07     | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDXCR-32-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDXCL-32-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDXCR-40-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDXCL-40-11     | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列  
SR-DC-S Series



技术参数 | Technical parameters

单位 | Unit: mm

| 订货号<br>Ordering Code | D  | D1min | F  | L  | L1   | Kr  | Kg   | 刀片<br>Insert |
|----------------------|----|-------|----|----|------|-----|------|--------------|
| SR-SDUCR-16-07-F     | 16 | 22    | 13 | 15 | 26.5 | 93° | 0.03 | DC..070204   |
| SR-SDUCL-16-07-F     | 16 | 22    | 13 | 15 | 26.5 | 93° | 0.03 | DC..070204   |
| SR-SDUCR-20-07-F     | 20 | 27    | 15 | 15 | 26.5 | 93° | 0.05 | DC..070204   |
| SR-SDUCL-20-07-F     | 20 | 27    | 15 | 15 | 26.5 | 93° | 0.05 | DC..070204   |
| SR-SDUCR-25-07-F     | 25 | 33    | 18 | 15 | 26.5 | 93° | 0.06 | DC..070204   |
| SR-SDUCL-25-07-F     | 25 | 33    | 18 | 15 | 26.5 | 93° | 0.06 | DC..070204   |
| SR-SDUCR-32-11-F     | 32 | 40    | 22 | 20 | 38   | 93° | 0.14 | DC..11T308   |
| SR-SDUCL-32-11-F     | 32 | 40    | 22 | 20 | 38   | 93° | 0.14 | DC..11T308   |
| SR-SDUCR-40-11-F     | 40 | 50    | 27 | 20 | 38   | 93° | 0.22 | DC..11T308   |
| SR-SDUCL-40-11-F     | 40 | 50    | 27 | 20 | 38   | 93° | 0.22 | DC..11T308   |

备件 | Accessory

| 产品型号<br>Product ID | 刀片螺钉<br>Insert Screw | 刀片螺钉扳手<br>KEY(Insert) | 刀垫<br>Shim | 刀垫螺钉<br>Shim screw | 刀垫螺钉扳手<br>KEY(Shim) | 定位管<br>Positioning Tube |
|--------------------|----------------------|-----------------------|------------|--------------------|---------------------|-------------------------|
| SR-SDUCR-16-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCL-16-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.01              |
| SR-SDUCR-20-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-20-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-25-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCL-25-07-F   | SFS 2565             | 242.070.35            | -          | -                  | -                   | 552.058.02              |
| SR-SDUCR-32-11-F   | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-32-11-F   | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCR-40-11-F   | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |
| SR-SDUCL-40-11-F   | SFS 3512             | 248.150.10            | 322.263.01 | 512.090.01         | 241.035.65          | 552.058.02              |

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|          |                     |                     |
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| 📍 北区     | North Area          | ☎ +86 155 2213 5779 |
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